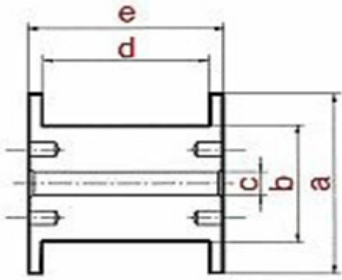


bercoweld® spools



- a = Flange
- b = Core
- c = Bore hole
- d = Inner size
- e = Outer size









| Spool type | Picture | Spool material | Filling weight (max. kg) | Flange (mm) | Core (mm) | Bore hole (mm) | Inner size (mm) | Outer size (mm) |
|------------|---------|----------------|--------------------------|-------------|-----------|----------------|-----------------|-----------------|
| S300 | | plastic | 12 -15 | 300 | 212 | 51.5 | 91 | 103 |
| BS300 | | steel | 12 -15 | 300 | 189 | 52 | 92 | 100 |
| B300 | | steel | 12 -15 | 300 | 198 | Adapter | 90 | 98 |
| H500 | | wood | max. 150 | 500 | 250 | 127 | 270 | 320 |
| H560 | | wood | max. 200 | 560 | 200 | 127 | 260 | 320 |
| H760 | | wood | max. 300 | 760 | 360 | 40 | 240 | 290 |




Wire diameter: from 0.80 to 2.40 mm

bercoweld® drums & bedrabox

bercoweld® welding wire / brazing wire is also available in traditional drums (100 / 200 kg)

| Features | Drum 100 kg | Drum 200 kg | bedrabox |
|------------------------------------|---|---|---|
| Pictures |  |  |  |
| |  |  |  |
| Filling weight (kg) | 100 | 200 | 200 |
| Wire diameter (mm) | 0.80 - 1.60 | 0.80 - 1.60 | 0.80 - 1.60 |
| Width (mm) | 510 | 510 | 510 |
| Height without lid (mm) | 400 | 790 | 790 |
| Height with lid (mm) | 410 | 800 | 800 |
| Height with hood (mm) | 770 | 1160 | 1160 |
| Height incl. hood and pallet: (mm) | 910 | 1300 | 1300 |
| Inner core of drum (mm) | 310 | 310 | 315 |
| Pallet sizes (mm) | 550 x 600 x 140 | 550 x 600 x 140 | 550 x 600 x 140 |

Further packagings

| Coils | Rods | Packaging |
|---|---|--|
|  |  |  |
| Wire diameter: 1.60 mm - 6.00 mm | Wire diameter 1.60 mm - 6.00 mm | Spools: Foil bags with silicagel in cardboard boxes |
| Weight: from 25 - 100 kg | Length: 250 mm - 3000 mm | Rods: Cardboard boxes 5 kg / 10 kg / 25 kg |
| Outer diameter from 450 - 600 mm | Cut without burrs. Rod identification possible by flat stamping. Further dimensions on request. | Coils: Paper wrapping on request |
| Inner diameter from 350 - 450 mm | | Further packagings on request |
| Further dimensions on request | | |