



gapstar[®] ONE.9

High performance EDM wire with bedra TRIMPAC[®] technology

High performance EDM wire with the bedra TRIMPAC[®] technology. From the strengths of the wire generations **cobracut[®]**, **bronco cut[®]** and **topas[®]** bedra developed the coating technology **TRIMPAC[®]**. The result is **gapstar[®] ONE** EDM wire.

- The revolution in speed and precision
- Significant increase of feed rates in rough cut and trimcuts without adjustments
- Reduced abrasion of wire preserves wire guides and power contacts
- Novel TRIMPAC[®] coating enables roughness on the workpiece of Ra= 0.25 µm
- Reliable, automatic wire threading
- Unprecedented cutting performance for a wide range of applications
- Uncompromising precision and surface quality
- Increased stiffness and excellent straightness for automatic threading

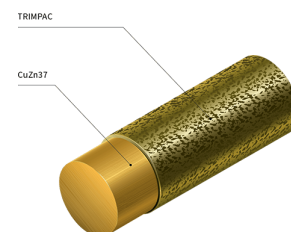
Further information can be found in the **gapstar[®] ONE** product video or in the **gapstar[®] ONE** brochure.

[Watch gapstar[®] ONE video](#)

[Download gapstar[®] ONE brochure](#)

Technical data

Core	CuZn37
Coating	TRIMPAC
Tensile strength	900 MPa / 130,000 PSI
Elongation	>1%
Color	Amber brown



Delivery program

Diameter [mm]	0.20	0.25	0.30
bedra8-Spool: 8 kg	●	●	●
bedra16-Spool: 16 kg	●	●	●
K250-Spool: 25 kg		●	●
K355-Spool: 45 kg		●	●
P5-Spool: 5 kg	●	●	●
P10-Spool: 10 kg	●	●	●
P15-Spool: 20 kg	●	●	●