topas® plus H

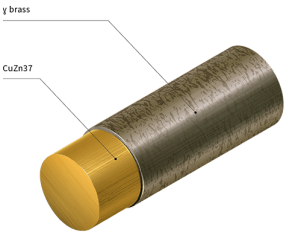
Universal high speed cutting wire for all common machine types

topas® plus H is an universal electrode for very cost-effective erosion processes

- Gamma phase EDM wire with high tensile strength
- Particularly suited for machines which require straightened wires for threading
- Up to 20% higher cutting speed as compared to brass wire

Technical data

Core	CuZn37
Coating	Gamma brass
Tensile strength	800 MPa / 116,000 PSI
Elongation	>1%
Color	Grey-gold



Delivery program

Diameter [mm]	0.20	0.25	0.30	0.33
bedra8-Spool: 8 kg	●	●	●	
bedra16-Spool: 16 kg	●	●	●	●
K250-Spool: 25 kg	●	●	●	●
K355-Spool: 45 kg		●	●	●
P5-Spool: 5 kg	●	●	●	
P10-Spool: 10 kg	●	●	●	
P15-Spool: 20 kg	●	●	●	