TOPAS® PLUS P

Soft gamma phase wire for taper cutting

topas® plus P is a special electrode that combines high cutting performance with highest precision even for taper cutting

- Soft gamma phase EDM wire
- Due to its high elongation especially suitable for high taper cuts
- Up to 10% higher cutting speed compared to zinc-coated wires
- Especially suitable for machining PCD
- Limited suitability for secure automatic threading

Technical data

Core	CuZn37
Coating	Special layer
Tensile strength	500 MPa / 72,500 PSI
Elongation	>10%
Color	Grey-gold

Delivery program

Diameter [mm]	0.20	0.25
bedra8-Spool: 8 kg	●	●
bedra16-Spool: 16 kg	●	●