



GAPSTAR® ONE.4

New generation of high performance EDM-wires with bedra TRIMPAC® technology - extra soft version for extreme conics

The new EDM high performance wire with the bedra TRIMPAC® technology. From the strengths of the wire generations **cobracut®**, **broncocut®** and **topas®** bedra developed the new coating technology **TRIMPAC®**. The result is **gapstar® ONE** EDM wire.

Features:

- **Extra soft version for extreme tapering**
- The revolution in speed and precision
- Significant increase of feed rates in rough cut and trimcuts without adjustments
- Reduced abrasion of wire preserves wire guides and power contacts
- Novel TRIMPAC® coating enables roughness on the workpiece of Ra= 0.25 µm
- Unprecedented cutting performance for a wide range of applications
- Uncompromising precision and surface quality

Further information can be found in the **gapstar® ONE** product video or in the **gapstar® ONE** brochure.

[Watch **gapstar® ONE** video](#)

[Download **gapstar® ONE** brochure](#)

Technical data

Core	CuZn37
Coating	TRIMPAC
Tensile strength	430 MPa / 62,300 PSI
Elongation	>10%
Color	Amber brown
Diameter	0.25 mm
Spool types	bedra8, bedra16, K250, K355, P5, P10, P15



Delivery program

Diameter [mm]	0.25
bedra8-Spool: 8 kg	●
bedra16-Spool: 16 kg	●
K250-Spool: 25 kg	●
K355-Spool: 45 kg	●
P5-Spool: 5 kg	●
P10-Spool: 10 kg	●
P15-Spool: 20 kg	●