



GAPSTAR® ONE.9

New generation of high performance EDM-wires with bedra TRIMPAC® technology

The new EDM high performance wire with the bedra TRIMPAC® technology. From the strengths of the wire generations **cobracut®**, **bronco cut®** and **topas®** bedra developed the new coating technology **TRIMPAC®**. The result is **gapstar® ONE** EDM wire.

Features:

- The revolution in speed and precision
- Significant increase of feed rates in rough cut and trimcuts without adjustments
- Reduced abrasion of wire preserves wire guides and power contacts
- Novel TRIMPAC® coating enables roughness on the workpiece of Ra= 0.25 µm
- Reliable, automatic wire threading
- Unprecedented cutting performance for a wide range of applications
- Uncompromising precision and surface quality
- Increased stiffness and excellent straightness for automatic threading

Further information can be found in the **gapstar® ONE** product video or in the **gapstar® ONE** brochure.

[Watch gapstar® ONE video](#)

[Download gapstar® ONE brochure](#)

Technical data

Core	CuZn37
Coating	TRIMPAC
Tensile strength	900 MPa / 130,000 PSI
Elongation	>1%
Color	Amber brown



Delivery program

Diameter [mm]	0.20	0.25	0.30
bedra8-Spool: 8 kg	●	●	●
bedra16-Spool: 16 kg	●	●	●
K250-Spool: 25 kg		●	●
K355-Spool: 45 kg		●	●
P5-Spool: 5 kg	●	●	●
P10-Spool: 10 kg	●	●	●
P15-Spool: 20 kg	●	●	●