



TOPAS® PLUS S

High speed cutting wire for Charmilles and other machines especially for taper cutting

topas® plus S is a special electrode for efficiently cutting tapered work pieces

- Soft gamma phase EDM wire
- Universally applicable on Charmilles machines
- Perfectly suited for taper cutting on all other machine types
- Up to 20% higher cutting speed as compared to plain wire

Technical data

Core	CuZn36
Coating	Special layer
Tensile strength	500 MPa / 72,500 PSI
Elongation	>10%
Color	Grey-gold



Delivery program

Diameter [mm]	0.25	0.30
bedra8-Spool: 8 kg	●	●
bedra16-Spool: 16 kg	●	●
K250-Spool: 25 kg	●	●