



GAPSTAR® ONE.5

New generation of high performance EDM-wires with bedra TRIMPAC® technology - soft version for taper cutting

The new EDM high performance wire with the bedra TRIMPAC® technology. From the strengths of the wire generations **cobracut®**, **broncocut®** and **topas®** bedra developed the new coating technology **TRIMPAC®**. The result is **gapstar® ONE** EDM wire.

Features:

- **Soft version for taper cutting**
- The revolution in speed and precision
- Significant increase of feed rates in rough cut and trimcuts without adjustments
- Reduced abrasion of wire preserves wire guides and power contacts
- Novel TRIMPAC® coating enables roughness on the workpiece of $Ra = 0.25 \mu m$
- Unprecedented cutting performance for a wide range of applications
- Uncompromising precision and surface quality

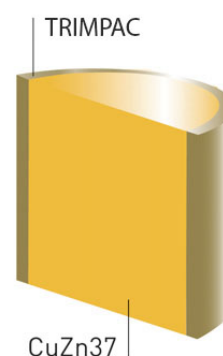
Further information can be found in the **gapstar® ONE** product video or in the **gapstar® ONE** brochure.

[Watch gapstar® ONE video](#)




[Download gapstar® ONE brochure](#)

Technical data

Core	CuZn37
Coating	TRIMPAC
Tensile strength	500 MPa / 72,500 PSI
Elongation	>10%
Color	Amber brown
Diameter	0.25 mm
Spool types	bedra8, bedra16, K250, K355, P5, P10, P15



Delivery program

Diameter [mm]	0.25
bedra8-Spool: 8 kg	
bedra16-Spool: 16 kg	
K250-Spool: 25 kg	
K355-Spool: 45 kg	
P5-Spool: 5 kg	
P10-Spool: 10 kg	
P15-Spool: 20 kg	