TOPAS® PLUS X

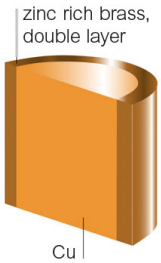
High speed cutting wire for Charmilles machines with X-technology

topas® plus X is a high-speed cutting electrode and a further development of **bronco**cut® Typ X EDM wire.

- Gamma phase EDM wire with up to 35% higher cutting speed as compared to plain wire and, at that, with high precision
- Developed specially for the X technology on Charmilles machines
- Can be used immediately without modifying the machine settings

Technical data

Core material	Cu
Coating	Zinc rich brass, double layer
Tensile strength	500 MPa / 72,500 PSI
Elongation	>1%
Color	Brown



Delivery program

Diameter [mm]	0.25	0.30	0.33
bedra8-Spool: 8 kg	●	●	●
bedra16-Spool: 16 kg	●	●	●
K250-Spool: 25 kg	●	●	●
K355-Spool: 45 kg	●	●	●
P10-Spool: 10 kg	●	●	
P15-Spool: 20 kg	●	●	