

bercoweld® K2 is a wire made of oxygen-free copper alloy for joining copper parts, oven soldering, shaped solder pads.

## Standardization and composition

<b>ISO 24373</b>	CuZ (Cu)
<b>Cu</b>	min. 99.95

## Physical properties

<b>Density (kg/dm³)</b>	8.93
<b>Melting range (°C)</b>	1083
<b>Thermal conductivity (W / m x K)</b>	394
<b>Coefficient of linear mean expansion (10-6/K)</b>	17.3
<b>Electric conductivity (m / Ω x mm²)</b>	58.6
<b>Resistivity (Ω x mm² / m)</b>	0.0172

## Mechanical properties of the weld joint (standard data)

<b>Heat treatment</b>	non treated
<b>Tensile strength (MPa)</b>	200
<b>Elongation (%)</b>	40
<b>Brinell hardness (HB 2.5/62.5)</b>	50
<b>Notched bar impact test (Av (J))</b>	60

## Delivery options

<b>Make-up</b>	<b>Weight/Length</b>	<b>Dimension</b>
<b>Drum / bedrabox</b>	175 - 200 kg	0.80 - 1.60 mm
<b>SD300 / BS300 / K300</b>	12 - 15 kg	0.80 - 2.40 mm
<b>H500 / H560 / H760</b>	150 - 250 kg	0.80 - 2.40 mm
<b>Coils</b>	25 - 100 kg	1.60 - 6.00 mm
<b>Rods</b>	250 - 3000 mm	1.60 - 6.00 mm