



TOPAS® H.E.A.T. EXTREME

High performance wire for Makino machines in 0.40 mm

- High performance EDM wire specially developed for Makino machines with H.E.A.T. option
- Double cutting speed with **topas**® H.E.A.T. on machines with H.E.A.T. option in comparison to plain wire
- New benchmark of productivity designated for various high-speed applications
- 90% speed increase vs. brass wire .012"
- Innovative coating technology allows for top cutting speed with reduced wire speed and hence low wire cost
- Mechanical properties adapted for perfect auto-threading

Technical data

| | |
|------------------|-----------------------|
| Core | CuZn20 |
| Coating | TRIMPAC |
| Tensile strength | 700 MPa / 101,500 PSI |
| Elongation | >1% |
| Color | Amber Brown |



Delivery program

| | |
|----------------------|------|
| Diameter [mm] | 0.40 |
| bedra16-Spool: 16 kg | ● |
| P10-Spool: 10 kg | ● |
| P15-Spool: 20 kg | ● |